

Work Order ID 129095

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Blue

129095

Page 1

Item ID: D206-642-311BL Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube LH (Ael Blue)
 Start Date: 1/28/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 2/27/15 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: U Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
IIN-D206-642	Q		DAS 06 9-89					MCS	1504-14

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00						IX	DAS 28 9-89
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-311 CHG008								APR 15 2015

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									APR 13 2015

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control								IX	DAS 28 9-89
									APR 15 2015

B129087

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Item ID: D206-642-311BL Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube LH (Ael Blue)
 Start Date: 1/28/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 2/27/15 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130	Packaging	0.00							
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130	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-311								
	Location: <u>BSLT 002</u>								
	PPP Rev: _____								

140	QC21- Final Inspection - Work Order Release	0.00							
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140	QC	0.00							
Quality Control	Memo	0.00							

DAS
 00
 9-89
 15-04-15
 MLJ 15-04-16
 MLJ 15-04-16

Picklist Print

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Page 1

Work Order ID: 129095

129095

Parent Item: D206-642-311BL

***D206-642-311BL ***

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:J05.10.11Added D3429-1 per CHG004KJ/CP/JLM/EC
IPP Rev:K 07-12-04 ECN 1080p DD verified by:ec
IPP Rev:L 08-09-29 as per DSI9421 DD verified by:EC IPP Rev:M
as per REV.N DD 10.04.19 verified by:EC IPP Rev:N 14.04.25
ECN14-520 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D206-642-341

Manufactured No

110

Each

1.0000

1

1

D206-642-341

Replacement Skidtube, Low & High Gear with Standard Wearplates Fits LH or RH

129087

15-04-14

DAS
28
9-89

Location

Loc Qty

Loc Code

FG070

1

120001

1

D206-648-013

Manufactured No

110

Each

9.0000

1

1

D206-648-013

Ground Handling Wheel Modification

DAS
08
9-89

DAS
28
9-89

Blue

Location

Loc Qty

Loc Code

PKG013

9

115114

5

121960

4

ATTN: D3414-041 - BLUE

D2932-1

Manufactured No

110

Each

9.0000

1

1

D2932-1

206 Saddle Left Side

DAS
08
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST392

4

114490

4

ST396

4

121771

4

ST403

1

125650

1

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BLUE

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Work Order ID: 129095

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Parent Item: D206-642-311BL

***D206-642-311RI ***

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D2933-1

Manufactured No

110

Each

9.0000

1

1

D2933-1

206 Saddle Left

DAS

~~CS~~

~~9-89~~

DAS

~~27~~

~~9-89~~

DAS

28

9-89

Location

Loc Qty

Loc Code

ST389

4

114491

4

ST396

5

119649

1

121863

3

125651

1

BLUE

D2938-1

Manufactured No

110

Each

11.0000

1

1

D2938-1

206 Saddle Left Side

DAS

~~CS~~

~~9-89~~

DAS

~~27~~

~~9-89~~

DAS

28

9-89

Location

Loc Qty

Loc Code

ST390

6

114492

6

ST395

4

120542

1

123733

3

ST403

1

125652

1

BLUE

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Parent Item: D206-642-311BL

***D206-642-311BL ***

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D2939-1

Manufactured No

110

Each

10.0000

1

1

D2939-1

206 Saddle Left Side

DAS
28
9-89

Location

Loc Qty

Loc Code

ST391

4

114494

4

ST395

5

120180

1

122916

4

ST403

1

125653

1

DAS
06 27
9-89 9-89

BLUE

AN3-41A

Purchased

No

110

Each

865.0000

8

8

AN3-41A

Bolt

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

20

122416

20

ST338a

802

123355

802

ST347

43

123355

43

DAS
APR 14 2015 27
9-89 DAS
03
9-89

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Work Order ID: 129095

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Parent Item: D206-642-311BL

*D206-642-311RI *

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D2652

Manufactured No

110

Each

274.0000

16

16

DAS

08

9-89

DAS

27

9-89

D2652

Bushing

**

129992

DAS

28

9-89

Location

Loc Qty

Loc Code

FG

45

31985

45

ST009

26

127633

26

ST012a

203

123711

32

124422

171

MS21042L3

Purchased

No

110

Each

2,523.000

8

8

**

131624

DAS

28

9-89

Location

Loc Qty

Loc Code

FP001

420

M130922

420

ST305

2100

M130799

5

M131264

1095

M131317

1000

ST307

3

123900

3

DAS

08

9-89

DAS

27

9-89

AFR 1 4 4014

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Work Order ID: 129095

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (Ael Blue)

129095

***D206-642-311BL ***

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

110

Each

1,481.000

8

8

NAS1149D0363J

Washer

131618

DAS

08

9-89

DAS

27

9-89

Location

Loc Qty

Loc Code

CA

673

m130799

673

FP001

144

m126319

144

GA

657

m128429

657

ST269

7

122378

7

AN5-10A

Purchased

No

110

Each

99.0000

4

4

AN5-10A

BOLT

131624

DAS

28

9-89

Location

Loc Qty

Loc Code

GA

51

122800

51

ST338

48

M131305

48

AN5-11A

Purchased

No

110

Each

196.0000

4

4

AN5-11A

BOLT

DAS

28

9-89

Location

Loc Qty

Loc Code

ST299A

196

M126105

196

APR 14 2015

DAS

08

9-89

DAS

27

9-89

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Work Order ID: 129095

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (Ael Blue)

129095

D206-642-311BL

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0563J

Purchased

No

110

Each

1,836.000

8

8

NAS1149D0563.J

Washer

12405

DAS

03

9-89

DAS

27

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

GA

130

m125807

130

ST260a

400

m130799

400

ST269

306

16527

4

m128257

302

ST271

1000

m131026

1000

8

AN4-6A

Purchased

No

110

Each

2,118.000

12

12

AN4-6A

BOLT

APR 14 2015

DAS

03

9-89

DAS

27

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

CA

43

M128403

43

ST325A

2067

16067

2

M126317

65

M128634

100

M130716

200

M130851

100

M131153

1600

12

ST345

8

M128403

8

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Parent Item: D206-642-311BL

***D206-642-311BL ***

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

110

Each

4,685.000

25

25

NAS1149D0463.J

WASHER

13/624

DAS 27
DAS 27
9-89 9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

CA

397

M129682

397

GA

408

M129390

408

ST260a

1153

M129390

1153

ST269

2727

M129390

4

M130799

2723

MS21042L4

Purchased

No

110

Each

3,925.000

12

12

MS21042L 4

Locknut

13/803

APR 14 2015 DAS 27
DAS 27
9-89 9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

704

m127813

704

ST260a

2646

m130799

1446

m131340

1200

ST305

533

426

426

m128300

8

m130922

99

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Work Order ID: 129095

129095

Parent Item: D206-642-311BL

***D206-642-311BI ***

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D3407-043

Manufactured No

110 Each

17.0000

1

1

D3407-043

Tow Ring

DAS

08

9-89

DAS

27

9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

st530

11

120517

11

ST532

6

114527

6

BLUE

D3456-1

Manufactured No

110 Each

92.0000

1

1

D3456-1

Washer

128456

DAS

27

08

9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST040

85

121045

85

D3457-1

Manufactured No

110 Each

52.0000

2

2

D3457-1

Washer

129758

APR 14 2015

DAS

27

08

9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

10

32409

10

ST040

42

121777

18

127393

24

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Parent Item: D206-642-311BL

***D206-642-311BL ***

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

1,146.000

1

1

MS21043-4

Nut

131697

DAS
28
9-89

Location

Loc Qty

Loc Code

FG	40	
104603	40	
GA	490	
m128798	490	
ST304	616	
m128798	582	
m128818	34	

DAS

06

9-89

DAS

27

2-89

AN4C5A

Purchased

No

110

Each

66.0000

1

1

AN4C5A

Bolt

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001	19	
M128403	19	
ST345	47	
M130466	47	

DAS

06

9-89

DAS

27

2-89

NAS1149C0463R

Purchased

No

110

Each

414.0000

1

1

NAS1149C0463R

Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001	100	
m127306	100	
ST271	314	
m128401	314	

DAS

06

9-89

DAS

27

9-89

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Work Order ID: 129095

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (Ael Blue)

129095

***D206-642-311BL ***

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D3413-1

Manufactured No

110

Each

46.0000

1

1

D3413-1

O-Ring

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

1

112309

1

st530

45

110715

9

114489

4

121783

8

125157

12

127411

12

DAS
28
9-89
27
5-89

BLUE

D2712

Manufactured No

110

Each

473.0000

10

10

D2712

Set Screw

115/55 x 8

APR 14 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

55

29962

55

ST009

168

121858

4

124450

164

ST012a

250

127910

250

DAS
28
9-89
DAS
27
5-89

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Work Order ID: 129095

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (Ael Blue)

129095

***D206-642-311BL ***

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D2934

Manufactured No

110 Each

53.0000

2 2

DAS
06 27
9-89 9-89

D2934

Saddle Spacer

**** 128810**

DAS
28
9-89

Location

Loc Qty

Loc Code

FG	6	
31929	6	
ST025A	47	
121765	25	
123631	22	

D2935

Manufactured No

110 Each

70.0000

2 2

D2935

Saddle Spacer

DAS
28
9-89

Location

Loc Qty

Loc Code

FG	6	
31793	6	
ST014	29	
120514	29	
ST025A	35	
121970	35	

APR 14 2015

DAS
06 27
9-89 9-89

2